8015

SUPERIOR

Universal Carpet Seam Sealer

1. PRODUCT NAME

ROBERTS® 8015 Universal Carpet Seam Sealer

2. MANUFACTURER

Roberts Consolidated Industries, Inc.

300 Cross Plains Blvd Dalton, GA 30721 (866) 435-8665 / (706) 277-5294

3. DESCRIPTION

ROBERTS 8015 is a universal solvent-free carpet seam sealer developed for seaming most types of carpets, including vinyl-backed and to prevent edge raveling. May also be used to repair bubbles in existing installations.

Features and Benefits

- · Fast drying, solvent-free formula
- · Suitable for all types of carpet, including vinyl-backed carpets
- UV tracers for detection with UV light sources
- · Can be used on both direct and double bond installs
- Enviro-Friendly-LEED® compliant; VOC < 1 g/L, SCAQMD Rule 1168
- CRI Green Label Plus® Certified GLP #34711
- GoldGuard® antimicrobial product protection

Uses

For seaming carpet edges and to prevent edge raveling on polypropylene, jute, urethane latex and unitary carpets.

This product is not recommended for seaming vinyl flooring.

Coverage

Up to 660 lineal feet per quart

Limitations

- · Be careful not to get sealer on carpet nap.
- Ensure adequate ventilation during flooring installation.

Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Synthetic Polymer
Color:	White
Odor:	Very mild, non-offensive
Open Time:	Up to 10 minutes
VOC:	<1 g/L
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing. Does not require thinning.

5. INSTRUCTIONS

Preparation

Ensure substrate, carpet and adhesive are fully acclimated prior to installation at the same temperature and humidity level expected during normal use $(65-95^{\circ}F)$ with <65% relative humidity.

Installation

Prepare/cut carpet edges according to manufacturer's recommendations. Apply a 1/8" bead of adhesive to one side of the carpet along the backing and where the face yarns enter the backing (not the cushion). Smooth out any excess adhesive. Join the carpet seams while the sealer is still wet.

Bubble Repair

Inject or open and spread this product under isolated bubbles of flooring. Roll flooring to receive transfer and sandbag overnight.

Curing

Up to 12-24 hours. High temperature and low humidity will cause the adhesive to cure faster.

Clean-up

Within 10 minutes after seaming carpet use mineral spirits sparingly with a clean, white cotton cloth.

DO NOT POUR CLEANER DIRECTLY ONTO FLOORING.

6. AVAILABILITY

Packaging

1 quart Plastic Jug (946 mL)	8015-0	075378801504
8 ounce Plastic Bottle (236 mL)	8015-A	075378801580







7. WARRANTY

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose. Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (706) 277-5294 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9









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